

**Faith First<sup>®</sup> Legacy Edition Chapter Review, Grade 4***Chapter 25—We Pray in Many Ways*

1. Prayers in which we tell God that he alone is God are prayers of \_\_\_\_\_.
  - a. praise
  - b. petition
  - c. intercession
  - d. thanksgiving
  
2. Prayers in which we acknowledge God to be the Creator are prayers of \_\_\_\_\_.
  - a. intercession
  - b. blessing and adoration
  - c. thanksgiving
  - d. petition
  
3. Prayers of intercession ask God for \_\_\_\_\_.
  - a. what we want
  - b. others' needs
  - c. forgiveness
  - d. all of the above
  
4. Prayers of thanksgiving thank God for \_\_\_\_\_.
  - a. the gift of holiness
  - b. our salvation in Jesus
  - c. the gift of creation
  - d. all of the above
  
5. In prayers of petition we ask God for \_\_\_\_\_.
  - a. forgiveness
  - b. help for ourselves
  - c. help in all our needs
  - d. all of the above
  
6. When we pray we talk with God \_\_\_\_\_.
  - a. in only one way
  - b. only for ourselves
  - c. in many ways
  - d. none of the above

7. A prayer through which we give thanks to God for the gifts he has given us is a prayer of \_\_\_\_\_.
  - a. thanksgiving
  - b. intercession
  - c. blessing and adoration
  - d. petition
  
8. A prayer through which we ask for God's forgiveness and for help in all our needs is a prayer of \_\_\_\_\_.
  - a. thanksgiving
  - b. intercession
  - c. blessing and adoration
  - d. petition
  
9. A prayer through which we ask God to help others is a prayer of \_\_\_\_\_.
  - a. thanksgiving
  - b. intercession
  - c. blessing and adoration
  - d. petition
  
10. We can pray \_\_\_\_\_.
  - a. silently
  - b. aloud
  - c. alone and with others
  - d. all of the above
  
11. A prayer that uses words is a \_\_\_\_\_.
  - a. meditation
  - b. contemplative prayer
  - c. vocal prayer
  - d. private prayer
  
12. A prayer in which we read a Bible reading and then imagine ourselves in that story is called \_\_\_\_\_.
  - a. meditation
  - b. contemplative prayer
  - c. vocal prayer
  - d. all of the above
  
13. A prayer in which we quietly sit and focus on God's loving closeness to us is called \_\_\_\_\_.
  - a. meditation
  - b. contemplative prayer
  - c. vocal prayer
  - d. all of the above
  
14. A prayer journey to a place Christians value as holy is called a \_\_\_\_\_.
  - a. retreat
  - b. holy journey
  - c. pilgrimage
  - d. penance
  
15. The Holy Land is the name we give to places where Jesus \_\_\_\_\_.
  - a. lived and died
  - b. wanted to go

- c. sent his disciples
  - d. none of the above
16. A city in the Holy Land is \_\_\_\_\_.
- a. Bethlehem
  - b. Jerusalem
  - c. Nazareth
  - d. all of the above
17. Each year Christians make pilgrimages to \_\_\_\_\_.
- a. the Holy Land
  - b. the see Bible
  - c. the Church
  - d. all of the above
18. Our imagination helps us pray a prayer of \_\_\_\_\_.
- a. petition
  - b. meditation
  - c. contemplation
  - d. praise
19. The prayer of \_\_\_\_\_ is a close sharing between friends.
- a. petition
  - b. meditation
  - c. contemplation
  - d. praise
20. We can share our \_\_\_\_\_ with God in prayer.
- a. fears
  - b. needs
  - c. hopes
  - d. all of the above